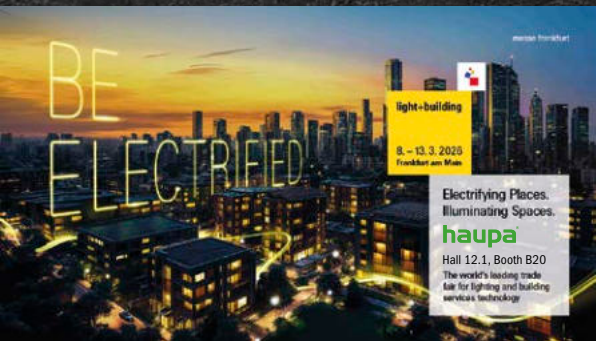


haupa®

18 V BATTERY SYSTEM



**ALL
CORDLESS
TOOLS
FOR CUTTING,
CRIMPING AND
PUNCHING
EN**



haupa.com



BATTERY POWERED MECHANICAL CABLE CUTTERS



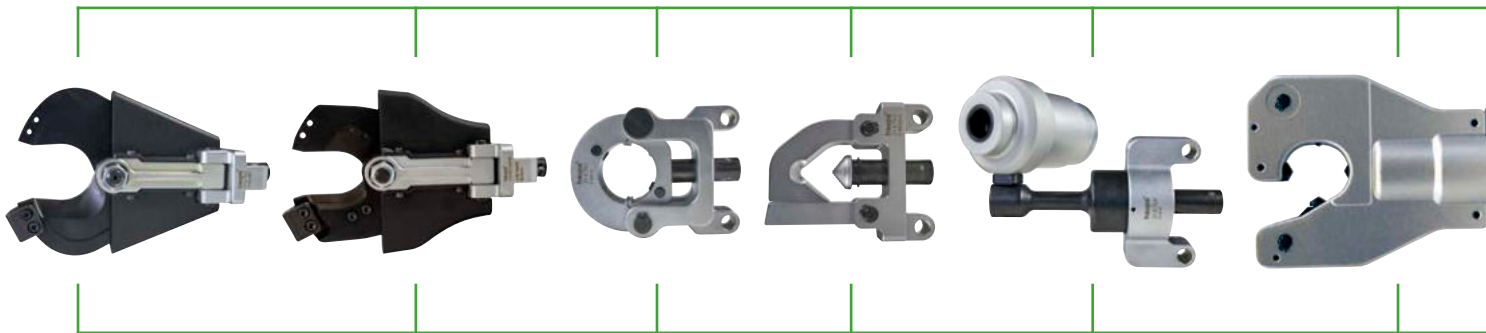
BATTERY POWERED HYDRAULIC CABLE CUTTERS



BATTERY POWERED HYDRAULIC CABLE CUTTERS

THE HAUPA 18 V BATTERY SYSTEM

is 100% compatible with the Makita 18V battery system.





BATTERY POWERED HYDRAULIC CRIMPING TOOLS



BATTERY POWERED HYDRAULIC CRIMPING TOOLS WITH SENSOR TECHNOLOGY



BATTERY POWERED HYDRAULIC CRIMPING TOOLS WITH SENSOR TECHNOLOGY



3in1



BATTERY 18V 2 Ah



BATTERY 18V 4 Ah



Adapter for BOSCH-, MILWAUKEE- and DEWALT 18V Battery

BATTERY POWERED HYDRAULIC INTERCHANGEABLE HEAD TOOL WITH SENSOR TECHNOLOGY



7in1



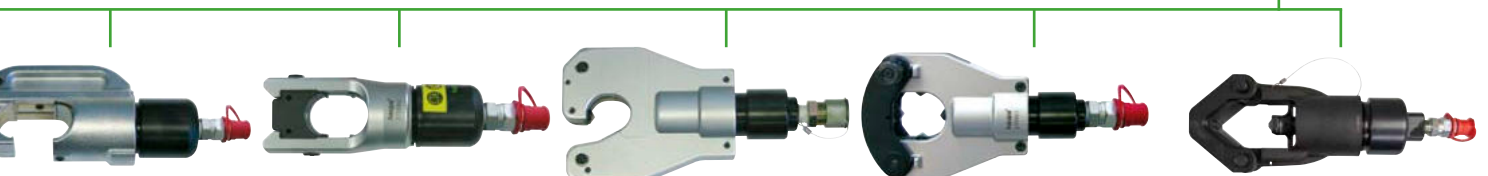
BATTERY POWERED HYDRAULIC INTERCHANGEABLE HEAD TOOL WITH SENSOR TECHNOLOGY



ADAPTER FOR PUMP



BATTERY POWERED HYDRAULIC PUMP



THE HAUPA 18 V BATTERY SYSTEM

We present our battery-powered cable cutters, crimping tools, punching tools, and our battery-driven pump. All tools shown here operate with the same 18 V battery technology. Our aim is to provide a compact overview of our extensive product portfolio.

HAUPA batteries are compatible with MAKITA 18 V charging technology. The HAUPA housing is compatible with MAKITA 18 V batteries. The decisive advantage is seamless integration into an existing MAKITA device pool. One battery, usable in over 430 MAKITA cordless devices – now including 23 HAUPA cordless tools.

We also offer adapters for the 18 V battery systems from Bosch, Milwaukee, and DeWalt – providing the same flexibility as described above with MAKITA:

HAUPA system tools – for your success.

EVEN MORE FLEXIBILITY

Battery Li-Ion 18 V 2 Ah

Compatible with all Li-Ion 18 V battery devices

- Intelligent battery monitoring, temperature protection, LED capacity indicator
- Charging possible using the HAUPA compact charger item 215527 or original Makita charging technology



Art. No. 215523

EUR net (RRP)
116,50

Battery Li-Ion 18 V 4 Ah

Compatible with all Li-Ion 18 V battery devices

- Intelligent battery monitoring, temperature protection, LED capacity indicator
- Charging possible using the HAUPA compact charger item 215527 or original Makita charging technology



Art. No. 215525

EUR net (RRP)
163,00

Li-Ion 18 V compact charger

For battery models art. 215523 and art. 215525

- very compact version
- best solution for mobile inverter applications



Art. No. 215527

EUR net (RRP)
65,50

Adapter for 18 V BOSCH batteries

enables compatibility with BOSCH 18 V batteries.



Art. No. 215529

EUR net (RRP)
71,50

Adapter for 18 V MILWAUKEE batteries

enables compatibility with MILWAUKEE 18 V batteries.



Art. No. 215531

EUR net (RRP)
71,50

Adapter for 18 V DEWALT batteries

enables compatibility with DeWalt 18 V batteries.



Art. No. 215533

EUR net (RRP)
80,00

THE HAUPA TOOL SETS

At HAUPA, user-friendliness is always a top priority. That's why we offer several options for configuring your tool set – allowing you to choose exactly what you need. We provide three alternatives:

- **COMPLETE PACKAGE** in SysCon or system case – this version always uses the **HAUPA article number**.
- **TOOL ONLY IN SYSCON OR SYSTEM CASE** – this version always uses the **HAUPA article number with the suffix -NO**
- **TOOL ONLY IN TRANSPORT PACKAGING** – this version always uses the **HAUPA article number with the suffix -N**

HAUPA system tools – for your success.

COMPLETE, -NO OR -N ...

COMPLETE PACKAGE Art. No. 216435-1

Items included:

1 Tool, 1 battery, 1 compact charger, 1 SysCon with foam insert



COMPLETE PACKAGE Art. No. 216503-1

Items included:

1 Tool, 1 battery, 1 compact charger, 1 system case with foam insert



TOOL ONLY in SysCon Art. No. 216435-1 **NO**

Items included:

1 Tool, 1 SysCon with foam insert



TOOL ONLY in system case Art. No. 216503-1 **NO**

Items included:

1 Tool, 1 system case with foam insert



TOOL ONLY in transport packaging Art. No. 216435-1 **N**

Items included:

1 Tool, 1 transport packaging



TOOL ONLY in transport packaging Art. No. 216503-1 **N**

Items included:

1 Tool, 1 transport packaging



ONE TOOL SEVEN APPLICATIONS

7in1



Crimping tool universal US-6M

Sensor

- Pressing force kN: 60
- Working pressure in bar: 700
- for 7 different interchangeable heads (Art. 216761, Art. 216762, Art. 216762/32ACSR, Art. 216763, Art. 216764, Art. 216665-U, Art. 216666-U)
- Simple change of heads
- lockable due to 2 extractable pins
- Battery Li-Ion 18 V 2 Ah Art. 215523
- Li-Ion 18 V compact charger Art. 215527
- The device also has 1 white LED to illuminate the respective work area.



Art. No. 216760-1
EUR net (RRP) **1.726,00**

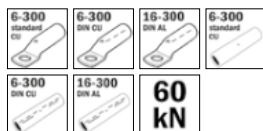
Art. No. 216760-1-NO
EUR net (RRP) **1.556,00**

Art. No. 216760-1-N
EUR net (RRP) **1.387,00**

Crimping headstock U-K0-6

Pressing head for interchangeable pressing applications, with quick opening, **without inserts.**

- Pressing force in kN: 60 kN
- Head can be opened
- Opening / Hub: 17 mm
- Pressing width: slim
- Cable lugs standard Cu: 6 - 300 mm²
- Cable lugs DIN Cu: 6 - 300 mm²
- Cable lugs DIN Al: 16 - 300 mm²
- Connectors standard Cu: 6 - 300 mm²
- Connectors DIN Cu: 6 - 300 mm²
- Connectors DIN Al: 16 - 300 mm²

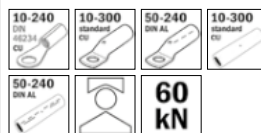


Art. No. 216761
EUR net (RRP) **495,00**

Crimping headstock U-KDE240-6

Pressing head with quick opening, **one point crimp**, no inserts required.

- Pressing force in kN: 60 kN
- Head can be opened
- Crimp ring terminals without insulation DIN 46234: 10 - 240 mm²
- Cable lugs standard Cu: 10 - 300 mm²
- Cable lugs DIN Al: 50 - 240 mm²
- Connectors standard Cu: 10 - 300 mm²
- Connectors DIN Al: 50 - 240 mm²

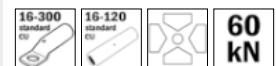


Art. No. 216763
EUR net (RRP) **582,00**

Crimping headstock U-KD300-6

4 point crimp

- Pressing force in kN: 60 kN
- Cable lugs standard Cu: 16 - 300 mm²
- Connectors standard Cu: 16 - 120 mm²



Art. No. 216665-U
EUR net (RRP) **750,00**

- single wire - conductor class 1
- sector-shaped AL - conductor class 1
- multi-wire - conductor class 2
- sector-shaped - conductor class 2
- fine- and ultra-fine-stranded - conductor class 5 and 6
- communication
- wire rope
- armoured steel cable (SWA)
- ACSR (Aldrey-rope)
- bolt
- solid steel

Sensor technology – better for your safety

With the different colours of the sensor LED, the tool indicates whether the crimping process was completed successfully or an error has occurred.

- **Green light:**
Crimping process completed in accordance with the standard, motor stopped.
- **Orange light:**
Battery voltage insufficient.
- **Red light + acoustic signal:**
Crimping process interrupted prematurely.
- The device is also equipped with a white LED to illuminate the working area.
If this LED starts blinking, the tool requires servicing.



Metric + PG
punching inserts on
p. 34

Crimping headstock U-HKD400-6

4 point crimp

- Pressing force in kN: 60 kN
- Cable lugs standard Cu: 25 - 400 mm²
- Connectors standard Cu: 25 - 400 mm²

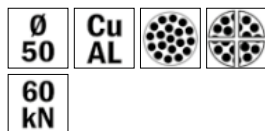


Art. No. 216666-U

EUR net (RRP)
805,00

Cutting headstock U-KS6-S50

for copper and aluminium cable

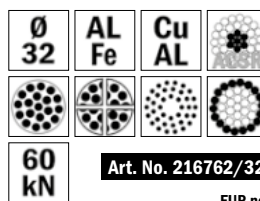


Art. No. 216762

EUR net (RRP)
778,00

Cutting headstock U-KS6-S32ACSR

- Diameter 32 mm
- For ACSR cable Ø 32 mm
- **Not suitable for Cu/Al cable – conductor class 5 and 6**



Art. No. 216762/32ACSR

EUR net (RRP)
1.610,50

Punching headstock U-S-6

without inserts

- Head can be rotated by 360°
- Flexible aluminium head
- ST37 - 3,2 mm



Art. No. 216764

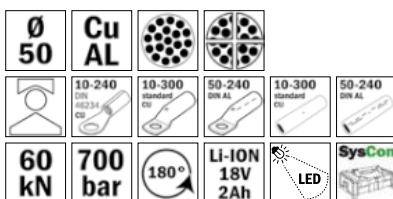
EUR net (RRP)
486,00

Universal Complete Set 1

Sensor

Art. 216760-1, art. 216763 and art. 216762

Technical data and scope of delivery see 216760-1, 216763 and 216762



Art. No. 216766

EUR net (RRP)
2.920,00

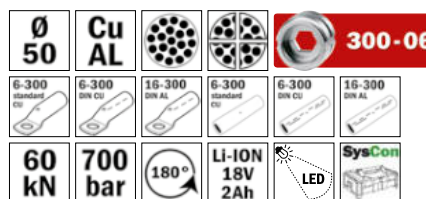


Universal Complete Set 2

Sensor

Art. 216760-1, art. 216761 and art. 216762

Technical data and scope of delivery see 216760-1, 216761 and 216762














Art. No. 216767

EUR net (RRP)
2.785,00





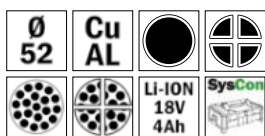
-  single wire – conductor class 1
-  sector-shaped AL – conductor class 1
-  multi-wire – conductor class 2
-  sector-shaped – conductor class 2
-  fine- and ultra-fine-stranded – conductor class 5 and 6
-  communication
-  wire rope
-  armoured steel cable (SWA)
-  ACSR (Aldrey-rope)
-  bolt
-  solid steel

BATTERY-POWERED MECHANICAL CABLE CUTTERS



Battery powered cable cutter AS-52

- for copper and aluminium cable, multi-wire, conductor class 1 and 2
- diameter up to 52 mm
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527



Art. No. 216434-1

EUR net (RRP)
1.450,00



Art. No. 216434-1-NO

EUR net (RRP)
1.285,50

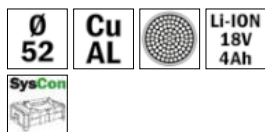


Art. No. 216434-1-N

EUR net (RRP)
1.126,00

Battery powered cable cutter AS-52F

- for copper and aluminium cable, conductor class 5 and 6
- with blades for fine-stranded cables
- diameter up to 52 mm
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527



Art. No. 216436/F-1

EUR net (RRP)
1.609,00



Art. No. 216436/F-1-NO

EUR net (RRP)
1.445,50

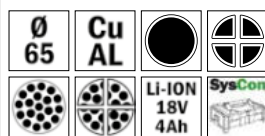


Art. No. 216436/F-1-N

EUR net (RRP)
1.289,50

Battery powered cable cutter AS-65

- for copper and aluminium cable, multi-wire, conductor class 1 and 2
- diameter up to 65 mm
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527



Art. No. 216435-1

EUR net (RRP)
1.799,00



Art. No. 216435-1-NO

EUR net (RRP)
1.583,00

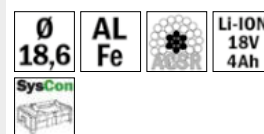


Art. No. 216435-1-N

EUR net (RRP)
1.451,50

Battery powered cable cutter AS-52ACSR

- for ACSR cable
- Diameter 18,6 mm
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527



Art. No. 216436-1

EUR net (RRP)
1.609,00



Art. No. 216436-1-NO

EUR net (RRP)
1.445,50














Art. No. 216436-1-N

EUR net (RRP)
1.289,50

PURE SIMPL



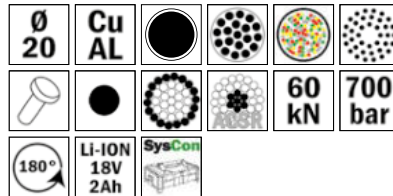
-  single wire – conductor class 1
-  sector-shaped AL – conductor class 1
-  multi-wire – conductor class 2
-  sector-shaped – conductor class 2
-  fine- and ultra-fine-stranded – conductor class 5 and 6
-  communication
-  wire rope
-  armoured steel cable (SWA)
-  ACSR (Aldrey-rope)
-  bolt
-  solid steel

Battery powered universal cable cutter AS6-S20

manual return after the cut is completed.

- Pressing force kN: 60
- Working pressure in bar: 700
- Cutting width Ø: 20
- ACSR
- Sheet and wire armouring Cu
- Wire rope, bracing wire
- Soft rod steel • Lead sleeve cable
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527

VIDEO 216418-1



Art. No. 216418-1

EUR net (RRP)
1.883,50



Art. No. 216418-1-NO

EUR net (RRP)
1.715,50



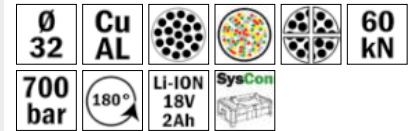
Art. No. 216418-1-N

EUR net (RRP)
1.558,00

Battery-hydraulic cable cutter AS6-S32

manual return after the cut is completed.

- Pressing force kN: 60
- Working pressure in bar: 700
- Cutting width Ø: 32
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527



Art. No. 216419-1

EUR net (RRP)
1.883,50



Art. No. 216419-1-NO

EUR net (RRP)
1.785,00



Art. No. 216419-1-N

EUR net (RRP)
1.627,50

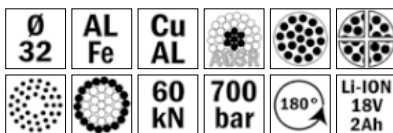
CITY.



Battery-hydraulic cable cutter AS6-S32ACSR

For cutting steel-core cables (ACSR); **not suitable for conductor classes 5 and 6**; manual return after the cut is completed.

- Precise cut
- Cutting force kN: 60
- Work pressure in bar: 700
- Cutting width \varnothing : 32
- Cutting head rotates 180°
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527
- LED lamp for illuminating work area



Art. No. 216426-1
 EUR net (RRP) **3.931,⁵⁰**

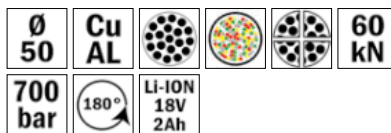
Art. No. 216426-1-NO
 EUR net (RRP) **3.758,⁰⁰**

Art. No. 216426-1-N
 EUR net (RRP) **3.579,⁰⁰**

Battery-hydraulic cable cutter AS6-S50

For cutting copper and aluminium cables.

- Precise cut
- Cutting force kN: 60
- Work pressure in bar: 700
- Cutting width \varnothing : 50
- Cutting head 180° rotating
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527
- LED lamp for illuminating work area



Art. No. 216420-1
 EUR net (RRP) **1.850,⁵⁰**

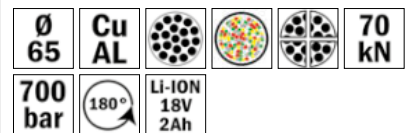
Art. No. 216420-1-NO
 EUR net (RRP) **1.709,⁵⁰**

Art. No. 216420-1-N
 EUR net (RRP) **1.570,⁰⁰**

Battery-hydraulic cable cutter AS7-S65

For cutting copper and aluminium cables

- Precise cut
- Cutting force kN: 70
- Work pressure in bar: 700
- Cutting width \varnothing : 65
- Cutting head rotates 180°
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527
- LED lamp for illuminating work area














Art. No. 216423-1
 EUR net (RRP) **2.857,⁰⁰**

Art. No. 216423-1-NO
 EUR net (RRP) **2.763,⁵⁰**

Art. No. 216423-1-N
 EUR net (RRP) **2.584,⁵⁰**







EXCITE

-  single wire - conductor class 1
-  sector-shaped AL - conductor class 1
-  multi-wire - conductor class 2
-  sector-shaped - conductor class 2
-  fine- and ultra-fine-stranded - conductor class 5 and 6
-  communication
-  wire rope
-  armoured steel cable (SWA)
-  ACSR (Aldrey-rope)
-  bolt
-  solid steel

Battery-hydraulic cable cutter AS6-40

Cutting head can be rotated 180°, manual return, LED for battery control. The unit also has 2 white LED's to illuminate the respective work area.

- Pressing force kN: 60
- Working pressure in bar: 700
- Cutting width Ø: 40
- Li-Ion battery 18 V 4 Ah, Art. 215525
- Compact charger, Art. 215527

| | | | | | |
|---------|-------|---|--|---|-------|
| Ø 40 | Cu AL |  |  |  | 60 kN |
| 700 bar | 180° | LI-ION 18V 4Ah |  | | |

 Art. No. 216422-1
EUR net (RRP) **2.128,50**






 Art. No. 216422-1-NO
EUR net (RRP) **1.996,00**

 Art. No. 216422-1-N
EUR net (RRP) **1.752,50**

Battery-hydraulic cable cutter AS12-52

Cutting head can be rotated 180°, manual return, LED for battery control, for copper and aluminium cable as well as armoured steel cable. The unit also has 2 white LED's to illuminate the respective work area.

- Pressing force kN: 120
- Working pressure in bar: 700
- Cutting width Ø: 52
- ACSR
- Li-Ion battery 18 V 4 Ah, Art. 215525
- Compact charger, Art. 215527

| | | | | | |
|--------|---------|---|---|---|---|
| Ø 52 | Cu AL |  |  |  |  |
| 120 kN | 700 bar | 180° | LI-ION 18V 4Ah |  | |

 Art. No. 216424-1
EUR net (RRP) **2.637,00**

 Art. No. 216424-1-NO
EUR net (RRP) **2.527,50**

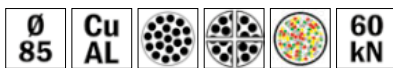
 Art. No. 216424-1-N
EUR net (RRP) **2.191,50**



Battery-hydraulic cable cutter AS6-85

Cutting head can be rotated 180°, manual return, LED for battery control. The unit also has 2 white LED's to illuminate the respective work area.

- Pressing force kN: 60
- Working pressure in bar: 700
- Cutting width Ø: 85
- Li-Ion battery 18 V 4 Ah, Art. 215525
- Compact charger, Art. 215527



Art. No. 216428-1
EUR net (RRP) **2.362,50**



Art. No. 216428-1-NO
EUR net (RRP) **2.239,00**

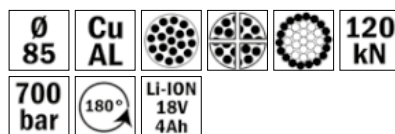


Art. No. 216428-1-N
EUR net (RRP) **1.904,50**

Battery-hydraulic cable cutter AS12-S85

Cutting head can be rotated 180°, manual return, LED for battery control, for copper and aluminum cables. The unit also has 2 white LED's to illuminate the respective work area.

- Pressing force kN: 120
- Working pressure in bar: 700
- Cutting width Ø: 85
- Li-Ion battery 18 V 4 Ah, Art. 215525
- Compact charger, Art. 215527



Art. No. 216425-1
EUR net (RRP) **4.118,00**



Art. No. 216425-1-NO
EUR net (RRP) **3.888,50**



Art. No. 216425-1-N
EUR net (RRP) **3.553,00**

BATTERY-HYDRA AND MECHANICAL CUTTING TOOLS



| Art. No. Type | 216418-1 AS6ST-20 | 216419-1 AS6S-32 | 216420-1 AS6-S50 | 216423-1 AS7-S65 | 216426-1 AS6-S32ACSR | 216422-1 AS6-40 | 216424-1 AS12-52 | 216428-1 AS6-85 |
|----------------------------------|-----------------------|---------------------|---------------------|-------------------------|-------------------------|--------------------|---------------------|--------------------|
| Output force in Tons | 6 | 6 | 6 | 7 | 6 | 6 | 12 | 6 |
| Ø max. | 20 | 32 | 50 | 65 | 32 | 40 | 52 | 85 |
| Conductor class | 1 + 2 | 1 + 2 | 1 + 2 | 1 + 2 | 1 + 2 + ACSR | 1 + 2 | 1 + 2 | 1 + 2 |
| Copper fine wire | -- | -- | -- | -- | -- | -- | -- | -- |
| Copper multi wire | ● | ● | ● | ● | ● | ● | ● | ● |
| Copper multi wire lead sheeted | ● | ● | ● | ● | ● | ● | ● | ● |
| Solid Copper | 16 | -- | -- | ● | ● | 22 | 22 | -- |
| Aluminum steel armoured | ● | ● | -- | -- | ● | -- | -- | -- |
| Aluminum multi wire | ● | ● | ● | ● | ● | ● | ● | ● |
| Aluminum multi wire lead sheeted | ● | ● | ● | ● | ● | ● | ● | ● |
| Solid aluminium bar | 20 | -- | -- | ● | ● | 22 | 22 | -- |
| Underground cable | ● | ● | ● | ● | ● | ● | ● | ● |
| Telecommunication / Data wire | ● | ● | ● | ● | -- | ● | ● | ● |
| Guy wire | -- | -- | -- | -- | ● | -- | -- | -- |
| Armoured lead sheeted wire soft | 20 | ● | ● | ● | ● | ● | ● | ● |
| Steel reinforced conductor | ● | -- | ● | ● | ● | -- | ● | -- |
| SWA steel wire armoured soft | ● | -- | -- | -- | ● | -- | ● | ● |
| ACSR / Aldrey rope | 20 | -- | -- | -- | ● | -- | ● | -- |
| Bolt | 12 | -- | -- | -- | -- | -- | -- | -- |
| Solid steel bar | ● | -- | -- | -- | ● | -- | -- | -- |
| Soft steel bar | (under SS41) 13 mm | -- | -- | -- | ● | 16 | 16 | -- |
| Tramp wire copper | -- | -- | -- | -- | ● | -- | -- | -- |
| Aluminium earthing band | -- | -- | -- | -- | 4 x 2,5 cm | -- | ● | -- |
| NYCWY conductor | -- | -- | -- | 4 x 150 mm ² | -- | -- | -- | -- |

AULIC AL



Download the overview as a PDF to your phone!



216425-1 AS12-S85
216434-1 AS-52
216436/F-1 AS-52F
216435-1 AS-65
216436-1 AS-52ACSR
216408 KS-85
216415 KS-95
216410 KS-120
216762 U-KS6-S50
216762/32ACSR U-KS6-S32ACSR

| 216425-1 AS12-S85 | 216434-1 AS-52 | 216436/F-1 AS-52F | 216435-1 AS-65 | 216436-1 AS-52ACSR | 216408 KS-85 | 216415 KS-95 | 216410 KS-120 | 216762 U-KS6-S50 | 216762/32ACSR U-KS6-S32ACSR |
|-------------------|--------------------|--------------------|-------------------------|--------------------|--------------|-------------------------|---------------|------------------|-----------------------------|
| 12 | battery-mechanical | battery-mechanical | battery-mechanical | battery-mechanical | 700-850 bar | 700 bar | 700 bar | 6 | 6 |
| 85 | 52 | 52 | 65 | 52 | 85 | 95 | 120 | 50 | 32 |
| 1 + 2 | 1 + 2 | 5 + 6 | 1 + 2 | ACSR | 1 + 2 | 1 + 2 | 1 + 2 | 1 + 2 | 1 + 2 |
| -- | -- | ● | -- | -- | -- | -- | -- | -- | -- |
| ● | ● | -- | ● | ● | ● | ● | ● | ● | ● |
| ● | ● | -- | ● | ● | ● | ● | ● | ● | ● |
| ● | ● | -- | ● | ● | -- | ● | -- | -- | ● |
| -- | -- | -- | -- | ● | ● | ● | ● | -- | ● |
| ● | ● | -- | ● | ● | ● | ● | ● | ● | ● |
| ● | ● | -- | ● | ● | ● | ● | ● | ● | ● |
| ● | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| ● | ● | -- | ● | ● | -- | -- | -- | ● | -- |
| -- | -- | -- | -- | 13 | -- | -- | -- | -- | ● |
| ● | ● | -- | ● | ● | ● | ● | ● | ● | ● |
| -- | ● | -- | ● | ● | ● | ● | ● | ● | ● |
| ● | -- | -- | -- | ● | ● | ● | ● | -- | ● |
| -- | -- | -- | -- | 20,3/22 | -- | -- | -- | -- | ● |
| -- | -- | -- | -- | ● | -- | -- | -- | -- | -- |
| -- | -- | -- | -- | ● | -- | ● | -- | -- | ● |
| -- | -- | -- | -- | ● | -- | ● | -- | -- | ● |
| ● | -- | -- | -- | -- | -- | -- | -- | -- | ● |
| -- | -- | -- | -- | -- | -- | -- | -- | -- | 4 x 2,5 cm |
| -- | -- | -- | 4 x 185 mm ² | -- | -- | 4 x 185 mm ² | -- | -- | -- |

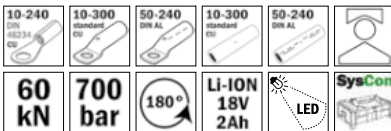
DIELESS COMPRESSION



Battery powered crimping tool SDE240-6

- Pressing force in kN: 60
- Working pressure in bar: 700
- **One point crimp**
- Pressing time, battery-operated in sec.: 5
- DIN 46234 10 - 240 mm²
- Cable lugs standard Cu 10 - 300 mm²
- Connectors standard Cu 10 - 300 mm²
- Cable lugs DIN AI 50 - 240 mm²
- Connectors DIN AI 50 - 240 mm²
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527

The device also has 1 white LED to illuminate the respective work area.

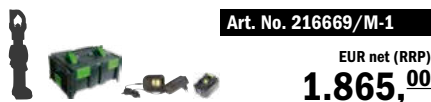
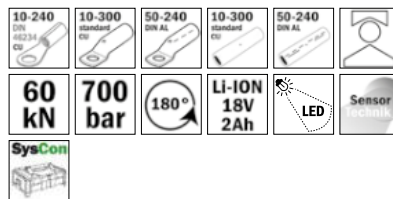


Battery powered crimping tool **Sensor** SDE240-6M

Technical data and scope of delivery, see 216669-1

With the different colours of the sensor LED, it shows whether the pressing has been completed successfully or an error has occurred.

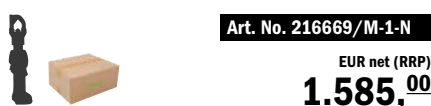
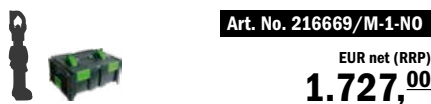
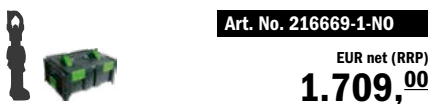
The device also has 1 white LED to illuminate the respective work area.



Battery powered crimping tool SD300-6

- Pressing force kN: 60
- Working pressure in bar: 700
- **4 point crimp**
- Cable lugs standard Cu 16 - 300 mm²
- Connectors standard Cu 16 - 120 mm²
- Battery-operated crimping time in seconds: 6 - 12
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527

The device also has 1 white LED to illuminate the respective work area.

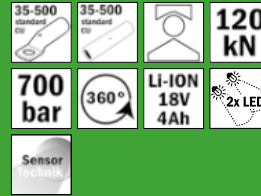




Battery powered compression tool ADE500-12M

Sensor

- Pressing force in kN: 60
- Working pressure in bar: 700
- **One point crimp**
- Hinged head
- Cable lugs: standard Cu 35 - 500 mm²
- Connectors: standard Cu 35 - 500 mm²
- Compression time, battery-operated in sec.: 6 - 12
- Li-Ion battery 18 V 4 Ah, Art. 215525
- Compact charger, Art. 215527



With the different colours of the sensor LED, the tool indicates whether the crimping process was completed successfully or an error has occurred.

The unit also has 2 white LED's to illuminate the respective work area.

Art. No. 216668/M-1

EUR net (RRP)
4.372,⁵⁰



Art. No. 216668/M-1-NO

EUR net (RRP)
4.340,⁰⁰



Art. No. 216668/M-1-N

EUR net (RRP)
4.005,⁵⁰



Battery powered crimping tool Sensor SD300-6M

Technical data and scope of delivery, see 216663-1

With the different colours of the sensor LED, it shows whether the pressing has been completed successfully or an error has occurred.

The device also has 1 white LED to illuminate the respective work area.



VIDEO 216663/M-1



Art. No. 216663/M-1

EUR net (RRP)
2.433,⁰⁰



Art. No. 216663/M-1-NO

EUR net (RRP)
2.361,⁵⁰



Art. No. 216663/M-1-N

EUR net (RRP)
2.202,⁰⁰

Battery powered crimping tool SD400-6

- Pressing force in kN: 60
- Working pressure in bar: 700
- **4 point crimp**
- Head can be opened
- Cable lugs standard Cu 25 - 400 mm²
- Connectors standard Cu 25 - 400 mm²
- Pressing time, battery-operated in sec.: 6 - 12
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527

The device also has 1 white LED to illuminate the respective work area.



Art. No. 216667-1

EUR net (RRP)
2.064,⁰⁰



Art. No. 216667-1-NO

EUR net (RRP)
1.974,⁰⁰



Art. No. 216667-1-N

EUR net (RRP)
1.816,⁰⁰

Battery powered crimping tool Sensor SD400-6M

Technical data and scope of delivery, see 216667-1

With the different colours of the sensor LED, it shows whether the pressing has been completed successfully or an error has occurred.

The device also has 1 white LED to illuminate the respective work area.



VIDEO 216667/M-1



Art. No. 216667/M-1

EUR net (RRP)
2.509,⁵⁰



Art. No. 216667/M-1-NO

EUR net (RRP)
2.441,⁰⁰



Art. No. 216667/M-1-N

EUR net (RRP)
2.283,⁰⁰

HEAVY-DUTY

SHELL



PPsafe ****

IP67 

Width | Height | Depth
47 x 36,5 x 14 cm

FOR MAXIMUM PROTECTION

The extremely robust Heavy Duty PP case provides reliable protection for sensitive equipment – dustproof, splash-water resistant, and temperature-resistant from -30°C to $+80^{\circ}\text{C}$. Thanks to the automatic air-pressure compensation valve, it is suitable for air travel and ideal for transport or professional use. It is stackable, securely lockable, and equipped with a rubberised handle and an ownership label.

**HAUPA system tools – robust, practical,
and ready for use at any time.**



All crimping dies of the 300-06 series on

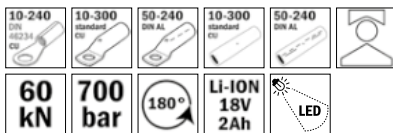
p. 26

Battery-hydraulic crimping tool SDE240-6 in a heavy-duty case

NEW

- Pressing force in kN: 60
- Working pressure in bar: 700
- **One point crimp**
- Pressing time, battery-operated in sec.: 5
- DIN 46234 10 - 240 mm²
- Cable lugs standard Cu 10 - 300 mm²
- Connectors standard Cu 10 - 300 mm²
- Cable lugs DIN Al 50 - 240 mm²
- Connectors DIN Al 50 - 240 mm²
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527

The device also has 1 white LED to illuminate the respective work area.



Art. No. 216669-1-HD

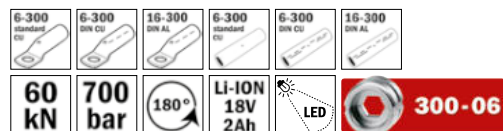
EUR net (RRP)
1.850,00

Battery-hydraulic crimping tool S0-6 in a heavy-duty case

NEW












- Pressing force in kN: 60 kN
- Working pressure in bar: 700
- Head can be opened
- Opening/ Hub: 17 mm
- Pressing width: slim, **without dies**
- Pressing time, battery-operated in seconds: ca. 5
- Crimping range cable lugs: standard Cu 6 - 300 mm²
- DIN Cu 6 - 300 mm²
- DIN Al 16 - 340 mm²
- Crimping range connectors: Cu 6 - 300 mm²
- DIN Cu 6 - 300 mm²
- DIN Al 16 - 300 mm²
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527

The device also has 1 white LED to illuminate the respective work area.



Art. No. 216801-1-HD

EUR net (RRP)
1.560,00

| | |
|--|---|
|  | single wire - conductor class 1 |
|  | sector-shaped AL - conductor class 1 |
|  | multi-wire - conductor class 2 |
|  | sector-shaped - conductor class 2 |
|  | fine- and ultra-fine-stranded - conductor class 5 and 6 |
|  | communication |
|  | wire rope |
|  | armoured steel cable (SWA) |
|  | ACSR (Aldrey-rope) |
|  | bolt |
|  | solid steel |










Battery-hydraulic combo set 1 in system case

NEW Battery-hydraulic crimping tool S0-6M

Sensor





- with **Sensor-Technologie**
- Pressing force in kN: 60 kN
- Working pressure in bar: 700
- Head can be opened
- Opening/ Hub: 17 mm
- Pressing width: slim, **without dies**
- Pressing time, battery-operated in seconds: ca. 5
- Crimping range cable lugs: standard Cu 6 - 300 mm²
- DIN Cu 6 - 300 mm²
- DIN Al 16 - 300 mm²
- Crimping range connectors: Cu 6 - 300 mm²
- DIN Cu 6 - 300 mm²
- DIN Al 16 - 300 mm²
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527
- LED lamp for illuminating work area

| | | | | | |
|---|---|---|---|---|---|
|  |  |  |  |  |  |
| 60 kN | 700 bar | 180° | LI-ION 18V 4Ah |  | Sensor |

 **300-06**

Battery-hydraulic cable cutter AS6-S50

- For cutting copper and aluminium cables.
- Precise cut with little conductor deformation
 - Cutting force kN: 60
 - Work pressure in bar: 700
 - Cutting width Ø: 50
 - Cutting head 180° rotating
 - Li-Ion battery 18 V 2 Ah, Art. 215523
 - Compact charger, Art. 215527
 - LED lamp for illuminating work area

| | | | | |
|--------------|----------------|--|---|---|
| Ø 50 | Cu AL |  |  |  |
| 60 kN | 700 bar | 180° | LI-ION 18V 4Ah |  |

All crimping dies of the 300-06 series on

p. 26



Art. No. 216437-1

EUR net (RRP)
3.585,00

DREAM COMBINATION TEAM

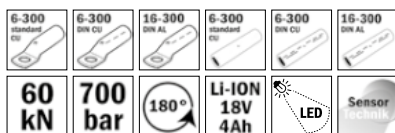
Battery-hydraulic combo set 2 in system case

NEW

Battery-hydraulic crimping tool S0-6M

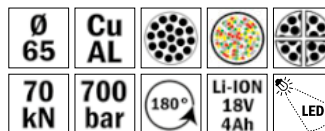
Sensor

- with **Sensor-Technologie**
- Pressing force in kN: 60 kN
- Working pressure in bar: 700
- Head can be opened
- Opening/ Hub: 17 mm
- Pressing width: slim, **without dies**
- Pressing time, battery-operated in seconds: ca. 5
- Crimping range cable lugs: standard Cu 6 - 300 mm²
- DIN Cu 6 - 300 mm²
- DIN Al 16 - 300 mm²
- Crimping range connectors: Cu 6 - 300 mm²
- DIN Cu 6 - 300 mm²
- DIN Al 16 - 300 mm²
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527
- LED lamp for illuminating work area



Battery-hydraulic cable cutter AS7-S65

- For cutting copper and aluminium cables
- Precise cut with little conductor deformation
 - Cutting force kN: 70
 - Work pressure in bar: 700
 - Cutting width Ø: 65
 - Cutting head rotates 180°
 - Li-Ion battery 18 V 2 Ah, Art. 215523
 - Compact charger, Art. 215527
 - LED lamp for illuminating work area



Art. No. 216438-1

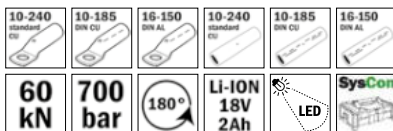
EUR net (RRP)
4.150,00

CRIMPING WITH DIES



Battery powered crimping tool SHs-6

- Pressing force in kN: 60 kN
- Working pressure in bar: 700
- Head can be opened
- Pressing width: slim, **without dies**
- Pressing time, battery-operated in seconds: 5
- Crimping range cable lugs: standard Cu 10 - 240 mm²
- DIN Cu 10 - 185 mm²
- DIN Al 16 - 150 mm²
- Crimping range connectors: standard Cu 10 - 240 mm²
- DIN Cu 10 - 185 mm²
- DIN Al 16 - 150 mm²
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527
- LED lamp for illuminating work area



Art. No. 215770-1

EUR net (RRP) **1.622,00**

Art. No. 215770-1-NO

EUR net (RRP) **1.513,50**

Art. No. 215770-1-N

EUR net (RRP) **1.355,00**

Battery powered crimping tool SHs-6M

Sensor

Technical data and scope of delivery, see 215770-1

With the different colours of the sensor LED, it shows whether the pressing has been completed successfully or an error has occurred.

The device also has 1 white LED to illuminate the respective work area.



Art. No. 215770/M-1

EUR net (RRP) **2.143,50**

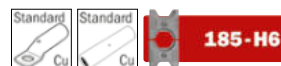
Art. No. 215770/M-1-NO

EUR net (RRP) **2.059,00**

Art. No. 215770/M-1-N

EUR net (RRP) **1.901,50**

Dies Standard



| Art. No. | mm ² | PW | kg | EUR |
|----------|-----------------|----|-------|--------------|
| 215641 | 10 - 16 | 5 | 0,157 | 80,00 |
| 215642 | 25 - 35 | 5 | 0,155 | 80,00 |
| 215643 | 50 - 70 | 5 | 0,150 | 80,00 |
| 215644 | 95 - 120 | 5 | 0,145 | 80,00 |
| 215645 | 150 | 5 | 0,159 | 56,00 |
| 215646 | 185 | 5 | 0,156 | 56,00 |
| 215648 | 240 | 5 | 0,156 | 56,00 |

Dies DIN



| Art. No. | mm ² | PW | l/no. | kg | EUR |
|----------|-----------------|----|---------|-------|--------------|
| 215650 | 10 - 16 | 5 | 6 - 8 | 0,155 | 80,00 |
| 215651 | 25 - 35 | 5 | 10 - 12 | 0,151 | 80,00 |
| 215652 | 50 - 70 | 5 | 14 - 16 | 0,149 | 80,00 |
| 215653 | 95 - 120 | 5 | 18 - 20 | 0,129 | 80,00 |
| 215654 | 150 | 5 | 22 | 0,145 | 56,00 |
| 215655 | 185 | 5 | 25 | 0,147 | 56,00 |

Sensor technology – better for your safety

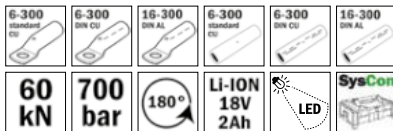
With the different colours of the sensor LED, the tool indicates whether the crimping process was completed successfully or an error has occurred.

- **Green light:**
Crimping process completed in accordance with the standard, motor stopped.
- **Orange light:**
Battery voltage insufficient.
- **Red light + acoustic signal:**
Crimping process interrupted prematurely.
- The device is also equipped with a white LED to illuminate the working area.
If this LED starts blinking, the tool requires servicing.



Battery powered crimping tool S0-6

- Pressing force in kN: 60 kN
- Working pressure in bar: 700
- Head can be opened
- Opening/ Hub: 17 mm
- Pressing width: slim, **without dies**
- Pressing time, battery-operated in seconds: ca. 5
- Crimping range cable lugs: standard Cu 6 - 300 mm²
- DIN Cu 6 - 300 mm²
- DIN Al 16 - 340 mm²
- Crimping range connectors: Cu 6 - 300 mm²
- DIN Cu 6 - 300 mm²
- DIN Al 16 - 300 mm²
- Li-Ion battery 18 V 2 Ah, Art. 215523
- Compact charger, Art. 215527



Art. No. 216801-1
EUR net (RRP)
1.520,00

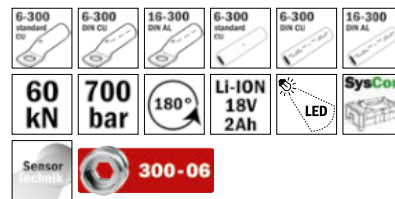
Battery powered crimping tool S0-6M

Sensor

Technical data and scope of delivery, see 216801-1

With the different colours of the sensor LED, it shows whether the pressing has been completed successfully or an error has occurred.

The device also has 1 white LED to illuminate the respective work area.

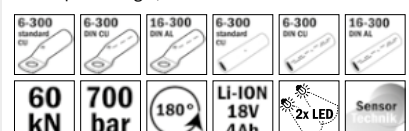


Art. No. 216801/M-1
EUR net (RRP)
1.872,50

Battery powered crimping tool A0-6

Sensor

- Pressing force in kN: 60
- Working pressure in bar: 700
- Head can be opened
- Opening/ Hub: 17 mm
- Dual-piston pump
- Pressing width: slim, **without dies**
- Crimping range cable lugs: standard Cu 6 - 300 mm²
- DIN Cu 6 - 300 mm²
- DIN Al 16 - 300 mm²
- Crimping range connectors: standard Cu 6 - 300 mm²
- DIN Cu 6 - 300 mm²
- DIN Al 16 - 300 mm²
- Pressing time, battery-operated in seconds: 4
- Li-Ion battery 18 V 4 Ah, Art. 215525
- Compact charger, Art. 215527



Art. No. 216800-1
EUR net (RRP)
2.655,00



Art. No. 216801-1-NO
EUR net (RRP)
1.350,00



Art. No. 216801/M-1-NO
EUR net (RRP)
1.705,50



Art. No. 216800-1-NO
EUR net (RRP)
2.544,50



Art. No. 216801-1-N
EUR net (RRP)
1.199,00



Art. No. 216801/M-1-N
EUR net (RRP)
1.557,00



Art. No. 216800-1-N
EUR net (RRP)
2.210,50

DIES AND DIE SETS OF THE SERIES



Dies DIN Cu

for DIN cable lugs and DIN compression connectors



| Art. No. | Cu l/no. | PW | kg | EUR |
|----------|----------|-------|--------------|-----|
| 216832 | 6 5 5 | 0,123 | 54,50 | |
| 216834 | 10 6 5 | 0,122 | 54,50 | |
| 216836 | 16 8 5 | 0,125 | 54,50 | |
| 216838 | 25 10 5 | 0,120 | 54,50 | |
| 216840 | 35 12 5 | 0,120 | 54,50 | |
| 216842 | 50 14 5 | 0,119 | 54,50 | |
| 216844 | 70 16 5 | 0,120 | 54,50 | |
| 216846 | 95 18 5 | 0,120 | 54,50 | |
| 216848 | 120 20 5 | 0,120 | 54,50 | |
| 216850 | 150 22 5 | 0,120 | 54,50 | |
| 216852 | 185 25 5 | 0,120 | 54,50 | |
| 216854 | 240 28 5 | 0,115 | 54,50 | |
| 216856 | 300 32 5 | 0,120 | 54,50 | |

Dies set DIN Cu

12 DIN crimping dies from 10 to 300 mm² in practical transport case

Set contains:

216834, 216836, 216838, 216840, 216842, 216844, 216846, 216848, 216850, 216852, 216854, 216856



Art. No. 216831-SET

EUR net (RRP)
709,00

Dies standard Cu

for terminals and connectors standard



| Art. No. | mm ² | PW | kg | EUR |
|----------|-----------------|--------------|----|-----|
| 216806 | 6 5 0,139 | 54,50 | | |
| 216808 | 10 5 0,136 | 54,50 | | |
| 216810 | 16 5 0,136 | 54,50 | | |
| 216812 | 25 5 0,135 | 54,50 | | |
| 216814 | 35 5 0,135 | 54,50 | | |
| 216816 | 50 5 0,134 | 54,50 | | |
| 216818 | 70 5 0,132 | 54,50 | | |
| 216820 | 95 5 0,132 | 54,50 | | |
| 216822 | 120 5 0,130 | 54,50 | | |
| 216824 | 150 5 0,128 | 54,50 | | |
| 216826 | 185 5 0,125 | 54,50 | | |
| 216828 | 240 5 0,121 | 54,50 | | |
| 216830 | 300 5 0,118 | 54,50 | | |

Dies set standard Cu

13 standard crimping dies from 6 - 300 mm² in practical transport case

Set contains:

216806, 216808, 216810, 216812, 216814, 216816, 216818, 216820, 216822, 216824, 216826, 216828, 216830



Art. No. 216805-SET

EUR net (RRP)
765,00

WM-profile dies for standard Cu & for compacted conductors

for standard tube terminals and compacted connectors, also for thinned, compacted conductors



| Art. No. | mm ² | PW | kg | EUR |
|----------|-----------------|--------------|----|-----|
| 216806/V | 6 5 0,139 | 54,50 | | |
| 216808/V | 10 5 0,136 | 54,50 | | |
| 216810/V | 16 5 0,136 | 54,50 | | |
| 216812/V | 25 5 0,135 | 54,50 | | |
| 216814/V | 35 5 0,135 | 54,50 | | |
| 216816/V | 50 5 0,134 | 54,50 | | |
| 216818/V | 70 5 0,132 | 54,50 | | |
| 216820/V | 95 5 0,132 | 54,50 | | |
| 216822/V | 120 5 0,130 | 54,50 | | |
| 216824/V | 150 5 0,128 | 54,50 | | |
| 216826/V | 185 5 0,125 | 54,50 | | |
| 216828/V | 240 5 0,121 | 54,50 | | |
| 216830/V | 300 5 0,118 | 54,50 | | |

WM-profile dies set for standard Cu & for compacted conductors

13 standard crimping dies from 6 - 300 mm² in practical transport case

Set contains:

216806/V, 216808/V, 216810/V, 216812/V, 216814/V, 216816/V, 216818/V, 216820/V, 216822/V, 216824/V, 216826/V, 216828/V, 216830/V

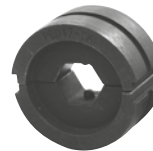
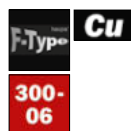


Art. No. 216806/V-SET

EUR net (RRP)
680,00

Dies for tubular cable lugs F-Type

for conductor classes 5 and 6



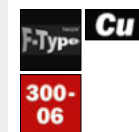
| Art. No. | mm ² | PW | kg | EUR |
|----------|-----------------|---------------|----|-----|
| 216878 | 10 8 0,146 | 115,00 | | |
| 216880 | 16 9 0,153 | 115,00 | | |
| 216882 | 25 11 0,162 | 115,00 | | |
| 216884 | 35 13 0,171 | 115,00 | | |
| 216886 | 50 13 0,167 | 115,00 | | |
| 216888 | 70 13 0,160 | 115,00 | | |
| 216890 | 95 13 0,164 | 115,00 | | |
| 216892 | 120 13 0,174 | 115,00 | | |
| 216894 | 150 13 0,162 | 115,00 | | |
| 216896 | 185 8 0,124 | 111,50 | | |
| 216898 | 240 8 0,119 | 115,50 | | |
| 216899 | 300 8 0,089 | 111,50 | | |

Dies set for tubular cable lugs F-Type

NEW 12 F-Type crimping dies from 10 - 300 mm² in practical transport case

Set contains:

216878, 216880, 216882, 216884, 216886, 216888, 216890, 216892, 216894, 216896, 216898, 216899



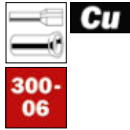
Art. No. 216878-SET

EUR net (RRP)
906,00

Dies for end sleeves



also for thinned conductors



| Art. No. | mm ² | PW | kg | EUR |
|----------|-----------------|----|-------|--------------|
| 216952 | 10 | 21 | 0,120 | 60,50 |
| 216954 | 16 | 21 | 0,120 | 60,50 |
| 216956 | 25 | 21 | 0,120 | 60,50 |
| 216958 | 35 | 21 | 0,120 | 60,50 |
| 216960 | 50 | 21 | 0,120 | 60,50 |
| 216962 | 70 | 21 | 0,120 | 60,50 |
| 216964 | 95 | 21 | 0,120 | 60,50 |
| 216966 | 120 | 21 | 0,120 | 60,50 |
| 216968 | 150 | 21 | 0,120 | 60,50 |
| 216970 | 185 | 21 | 0,120 | 60,50 |
| 216972 | 240 | 21 | 0,120 | 60,50 |

Dies DIN aluminium



for DIN aluminium cable lugs



| Art. No. | mm ² | l/no. | PW | kg | EUR |
|-----------|-----------------|-------|----|-------|--------------|
| 216840/AL | 16 - 25 | 12 | 7 | 0,120 | 52,50 |
| 216842/AL | 35 | 14 | 7 | 0,120 | 52,50 |
| 216844/AL | 50 | 16 | 7 | 0,120 | 52,50 |
| 216846/AL | 70 | 18 | 7 | 0,120 | 52,50 |
| 216850/AL | 95 - 120 | 22 | 7 | 0,120 | 52,50 |
| 216852/AL | 150 | 25 | 7 | 0,120 | 52,50 |
| 216854/AL | 185 | 28 | 7 | 0,120 | 52,50 |
| 216856/AL | 240 | 32 | 5 | 0,120 | 52,50 |
| 216858/AL | 300 | 34 | 5 | 0,135 | 52,50 |

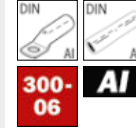
Dies set DIN aluminium



9 DIN crimping dies from 16 - 300 mm² in practical transport case

Set contains:

216840/AL, 216842/AL, 216844/AL, 216846/AL, 216850/AL, 216852/AL, 216854/AL, 216856/AL, 216858/AL

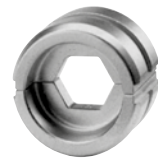
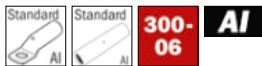


Art. No. 216840/AL-SET
EUR net (RRP)
601,00

Dies standard aluminium



for standard aluminium cable lugs



| Art. No. | mm ² | PW | kg | EUR |
|-----------|-----------------|----|-------|--------------|
| 216812/AL | 25 | 7 | 0,135 | 59,50 |
| 216814/AL | 35 | 7 | 0,135 | 52,50 |
| 216816/AL | 50 | 7 | 0,135 | 52,50 |
| 216818/AL | 70 | 7 | 0,135 | 52,50 |
| 216820/AL | 95 | 7 | 0,135 | 52,50 |
| 216822/AL | 120 | 7 | 0,135 | 52,50 |
| 216824/AL | 150 | 7 | 0,135 | 52,50 |
| 216826/AL | 185 | 7 | 0,135 | 52,50 |
| 216828/AL | 240 | 7 | 0,135 | 52,50 |

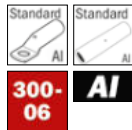
Dies set standard aluminium



9 standard crimping dies from 25 - 240 mm² in practical transport case

Set contains:

216812/AL, 216814/AL, 216816/AL, 216818/AL, 216820/AL, 216822/AL, 216824/AL, 216826/AL, 216828/AL



Art. No. 216812/AL-SET
EUR net (RRP)
546,50

Dies oval crimp for insulated cable lugs



| Art. No. | mm ² | PW | kg | EUR |
|----------|-----------------|----|-------|--------------|
| 216670 | 10 | 5 | 0,132 | 53,00 |
| 216672 | 16 | 5 | 0,132 | 53,00 |
| 216674 | 25 | 5 | 0,132 | 52,50 |
| 216676 | 35 | 5 | 0,132 | 53,00 |
| 216678 | 50 | 5 | 0,132 | 52,50 |
| 216680 | 70 | 5 | 0,132 | 53,00 |
| 216682 | 95 | 5 | 0,132 | 53,00 |
| 216684 | 120 | 5 | 0,132 | 53,00 |
| 216686 | 150 | 5 | 0,132 | 53,00 |

Dies one point crimp standard Cu



for indent crimping also for compacted cables



| Art. No. | mm ² | kg | EUR |
|----------|-----------------|-------|--------------|
| 216863 | 16 | 0,135 | 65,50 |
| 216865 | 25 | 0,135 | 66,00 |
| 216867 | 35 | 0,135 | 66,00 |
| 216869 | 50 | 0,135 | 66,00 |
| 216871 | 70 | 0,135 | 66,00 |
| 216873 | 95 | 0,135 | 65,50 |
| 216875 | 120 | 0,135 | 65,50 |
| 216877 | 150 | 0,135 | 65,50 |

Dies for rounding of sector conductors



| Art. No. | mm ² | sm | se | kg | EUR |
|----------|-----------------|-----|-----|-------|---------------|
| 216926 | 10 | 10 | - | 0,120 | 100,00 |
| 216928 | 16 | 16 | - | 0,120 | 100,00 |
| 216930 | 25 - 35 | 25 | 35 | 0,120 | 100,00 |
| 216932 | 35 - 50 | 35 | 50 | 0,120 | 100,00 |
| 216934 | 50 - 70 | 50 | 70 | 0,120 | 100,00 |
| 216936 | 70 - 95 | 70 | 95 | 0,120 | 100,00 |
| 216938 | 95 - 120 | 95 | 120 | 0,120 | 100,00 |
| 216940 | 120 - 150 | 120 | 150 | 0,240 | 100,00 |
| 216942 | 150 - 185 | 150 | 185 | 0,197 | 100,00 |
| 216944 | 185 - 240 | 185 | 240 | 0,120 | 100,00 |
| 216946 | 240 - 300 | 240 | 300 | 0,120 | 100,00 |
| 216947 | 300 | 300 | - | 0,139 | 100,00 |

Dies set for rounding of sector conductors



NEW

12 crimping dies from 10 - 300 mm² in practical transport case

Set contains:

216926, 216928, 216930, 216932, 216934, 216936, 216938, 216940, 216942, 216944, 216946, 216947



Art. No. 216926-SET
EUR net (RRP)
692,00

ONE TOOL

THREE APPLICATIONS

3 in 1



Battery-hydraulic crimping Tool US-12M Sensor

- Crimping force in kN: 120
- Working pressure in bar: 700
- for 3 different interchangeable heads
- easy change of heads
- lockable by 2 extractable bolts
- Head 180° rotatable
- Selector switch for
 - automatic return
 - 50% automatic return
 - manual return
- Sensor mode switchable for pressing and cutting
- Li-Ion battery 18 V 4 Ah, Art. 215525
- Compact charger, Art. 215527

120 kN 700 bar 180° Li-ION 18V 4Ah



Art. No. 216625-1

EUR net (RRP) **3.246,⁵⁰**

Art. No. 216625-1-NO

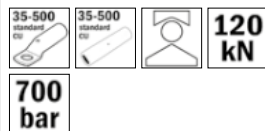
EUR net (RRP) **3.029,⁵⁰**

Art. No. 216625-1-N

EUR net (RRP) **2.834,⁵⁰**

Crimping head U-KDE500-12

- Crimping force in kN: 120
- Working pressure in bar: 700
- Hinged head
- Cable lugs standard Cu: 35 - 500 mm²
- Connectors standard Cu: 35 - 500 mm²

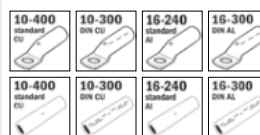


Art. No. 216626

EUR net (RRP) **638,⁰⁰**

Crimping head U-K0400-12

- Crimping force in kN: 120
- Working pressure in bar: 700
- Opening / Stroke: 53 mm
- Hinged head
- Pressing width: wide
- Cable lugs standard Cu: 10 - 400 mm²
- Cable lugs DIN Cu: 10 - 300 mm²
- Cable lugs standard Al: 16 - 240 mm²
- Cable lugs DIN Al: 16 - 300 mm²
- Connectors standard Cu: 10 - 400 mm²
- Connectors DIN Cu: 10 - 300 mm²
- Connectors standard Al: 16 - 240 mm²
- Connectors DIN Al: 16 - 300 mm²



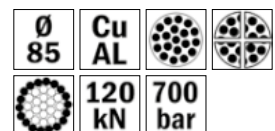
120 kN 700 bar 400-C12

Art. No. 216627

EUR net (RRP) **703,⁰⁰**

Cutting head U-KS12-S85

- Crimping force in kN: 120
- Working pressure in bar: 700
- Cutting width Ø: 85 mm



Art. No. 216628

EUR net (RRP) **1.299,⁰⁰**

- single wire - conductor class 1
- sector-shaped AL - conductor class 1
- multi-wire - conductor class 2
- sector-shaped - conductor class 2
- fine- and ultra-fine-stranded - conductor class 5 and 6
- communication
- wire rope
- armoured steel cable (SWA)
- ACSR (Aldrey-rope)
- bolt
- solid steel

Sensor technology – better for your safety

With the different colours of the sensor LED, the tool indicates whether the crimping process was completed successfully or an error has occurred.

- **Green light:**
Crimping process completed in accordance with the standard, motor stopped.
- **Orange light:**
Battery voltage insufficient.
- **Red light + acoustic signal:**
Crimping process interrupted prematurely.
- The device is also equipped with two white LEDs to illuminate the working area. If these LEDs start blinking, the tool requires servicing.

All crimping dies of the 400-C12 series on

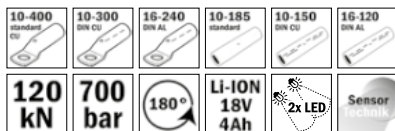
p. 32



Battery powered crimping tool AC25-12

Sensor

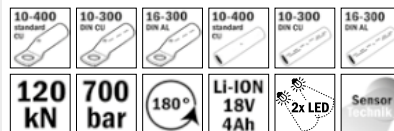
- Pressing force in kN: 120
- Working pressure in bar: 700
- Opening / Hub: 25 mm
- Pressing width: wide
- Pressing time, battery-operated in sec.: 6 - 12
- Cable lugs standard Cu: 10 - 400 mm²
- Cable lugs DIN Cu: 10 - 300 mm²
- Cable lugs DIN Al: 16 - 240 mm²
- Connectors standard Cu: 10 - 185 mm²
- Connectors DIN Cu: 10 - 150 mm²
- Connectors DIN Al: 16 - 120 mm²
- Li-Ion battery 18 V 4 Ah, Art. 215525
- Compact charger, Art. 215527
- Dual-piston pump



Battery powered crimping tool AC42-12

Sensor

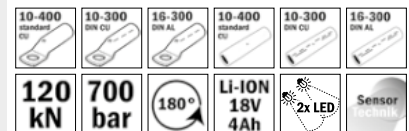
- Pressing force in kN: 120
- Working pressure in bar: 700
- Opening / Hub: 42 mm
- Pressing width: wide
- Cable lugs standard Cu: 10 - 400 mm²
- Cable lugs DIN Cu: 10 - 300 mm²
- Cable lugs DIN Al: 16 - 300 mm²
- Connectors standard Cu: 10 - 400 mm²
- Connectors DIN Cu: 10 - 300 mm²
- Connectors DIN Al: 16 - 300 mm²
- Pressing time, battery-operated in sec.: 7 - 13
- Li-Ion battery 18 V 4 Ah, Art. 215525
- Compact charger, Art. 215527
- Dual-piston pump



Battery powered crimping tool AH-12

Sensor

- Pressing force in kN: 120
- Working pressure in bar: 700
- Opening / Hub: 20 mm
- Pressing width: wide
- Cable lugs standard Cu: 10 - 400 mm²
- Cable lugs DIN Cu: 10 - 300 mm²
- Cable lugs DIN Al: 16 - 300 mm²
- Connectors standard Cu: 10 - 400 mm²
- Connectors DIN Cu: 10 - 300 mm²
- Connectors DIN Al: 16 - 300 mm²
- Pressing time, battery-operated in sec.: 6 - 13
- Li-Ion battery 18 V 4 Ah, Art. 215525
- Compact charger, Art. 215527
- Dual-piston pump



BATTERY-HYDRAULIC PUMP SYSTEM



... with Sensor technology

- **Green light:** Crimping process completed in accordance with the standard, motor stopped.
- **Orange light:** Battery voltage insufficient.
- **Red light + acoustic signal:** Crimping process interrupted prematurely.
- The device is also equipped with two white LEDs to illuminate the working area. If these LEDs start blinking, the tool requires servicing.

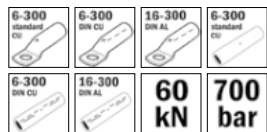
Battery-hydraulic pump PA-700 Sensor

2 stage hydraulics, manual control switch, manual return flow after perfect pressure, LED for battery control, 1 quick charger, 1 battery Li-Ion, 4 Ah, carrying belt, max. operating pressure: 700 bar with 1,8 m hose, with quick coupling.



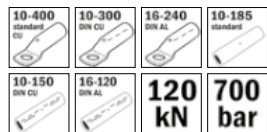
Art. No. 216357

EUR net (RRP)
3.609,00



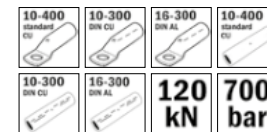
Art. No. 216807

EUR net (RRP)
673,00



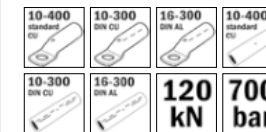
Art. No. 216004

EUR net (RRP)
564,50



Art. No. 216005

EUR net (RRP)
724,00



Art. No. 215980

EUR net (RRP)
898,00

Crimping Cutting Punching



Adapter for pumps

For hydraulic pump Art. 216357 so the interchangeable heads for Art. 216760-1 can be used (Art. 216761, 216762, 216762/32ACSR, 216763, 216764, 216665-U, 216666-U)



**700
bar**

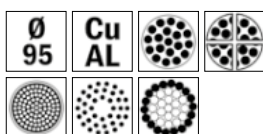
Art. No. 216765

EUR net (RRP)
500,00



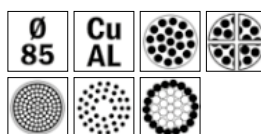
Technical data on
page 8

7in1



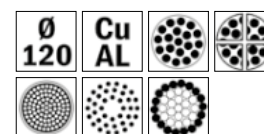
Art. No. 216415

EUR net (RRP)
3.460,00



Art. No. 216408

EUR net (RRP)
2.621,50



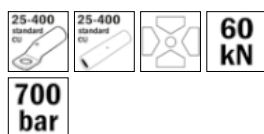
Art. No. 216410

EUR net (RRP)
3.823,00



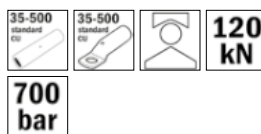
Art. No. 216665

EUR net (RRP)
868,50














Art. No. 216666

EUR net (RRP)
946,50



Art. No. 216690

EUR net (RRP)
912,50

-  single wire – conductor class 1
-  sector-shaped AL – conductor class 1
-  multi-wire – conductor class 2
-  sector-shaped – conductor class 2
-  fine- and ultra-fine-stranded – conductor class 5 and 6
-  communication
-  wire rope
-  armoured steel cable (SWA)
-  ACSR (Aldrey-rope)
-  bolt
-  solid steel

DIES AND DIE SETS OF THE SERIES



Dies DIN Cu

for DIN cable lugs and DIN compression connectors



| Art. No. | Cu | l/no. | PW | kg | EUR |
|----------|-----|-------|----|-------|--------------|
| 216036 | 10 | 6 | 12 | 0,248 | 54,50 |
| 216038 | 16 | 8 | 10 | 0,248 | 54,50 |
| 216040 | 25 | 10 | 10 | 0,244 | 54,50 |
| 216042 | 35 | 12 | 13 | 0,235 | 54,50 |
| 216044 | 50 | 14 | 13 | 0,231 | 54,50 |
| 216046 | 70 | 16 | 13 | 0,226 | 54,50 |
| 216048 | 95 | 18 | 14 | 0,229 | 54,50 |
| 216050 | 120 | 20 | 14 | 0,225 | 54,50 |
| 216052 | 150 | 22 | 10 | 0,197 | 54,50 |
| 216054 | 185 | 25 | 10 | 0,193 | 54,50 |
| 216056 | 240 | 28 | 10 | 0,185 | 54,50 |
| 216060 | 300 | 32 | 10 | 0,142 | 54,50 |

Dies set DIN Cu

NEW

12 DIN crimping dies from 10 to 300 mm² in practical transport case

Set contains:

216036, 216038, 216040, 216042, 216044, 216046, 216048, 216050, 216052, 216054, 216056, 216060



Art. No. 216036-SET

EUR net (RRP)
645,50

Dies standard Cu

for terminals and connectors standard



| Art. No. | mm ² | PW | kg | EUR |
|----------|-----------------|----|-------|--------------|
| 216008 | 10 | 10 | 0,211 | 54,50 |
| 216010 | 16 | 10 | 0,212 | 54,50 |
| 216012 | 25 | 10 | 0,210 | 54,50 |
| 216014 | 35 | 10 | 0,207 | 54,50 |
| 216016 | 50 | 13 | 0,224 | 54,50 |
| 216018 | 70 | 13 | 0,221 | 54,50 |
| 216020 | 95 | 14 | 0,226 | 54,50 |
| 216022 | 120 | 14 | 0,200 | 54,50 |
| 216024 | 150 | 14 | 0,200 | 54,50 |
| 216026 | 185 | 11 | 0,191 | 54,50 |
| 216028 | 240 | 11 | 0,186 | 54,50 |
| 216030 | 300 | 11 | 0,200 | 54,50 |
| 216032 | 400 | 5 | 0,200 | 54,50 |

Dies set standard Cu

NEW

13 standard crimping dies from 10 - 400 mm² in practical transport case

Set contains:

216008, 216010, 216012, 216014, 216016, 216018, 216020, 216022, 216024, 216026, 216028, 216030, 216032



Art. No. 216008-SET

EUR net (RRP)
691,00

WM-profile dies for standard Cu & for compacted conductors

for standard tube terminals and compacted connectors, also for thinned, compacted conductors



| Art. No. | mm ² | PW | kg | EUR |
|----------|-----------------|----|-------|--------------|
| 216008/V | 10 | 5 | 0,211 | 60,00 |
| 216010/V | 16 | 5 | 0,212 | 62,00 |
| 216012/V | 25 | 10 | 0,210 | 62,00 |
| 216014/V | 35 | 5 | 0,207 | 62,00 |
| 216016/V | 50 | 5 | 0,224 | 62,00 |
| 216018/V | 70 | 14 | 0,221 | 60,00 |
| 216020/V | 95 | 14 | 0,226 | 62,00 |
| 216022/V | 120 | 5 | 0,200 | 60,00 |
| 216024/V | 150 | 11 | 0,200 | 62,00 |
| 216026/V | 185 | 5 | 0,191 | 60,00 |
| 216028/V | 240 | 11 | 0,186 | 62,00 |
| 216030/V | 300 | 5 | 0,200 | 60,00 |
| 216032/V | 400 | 5 | 0,200 | 60,00 |

WM-profile dies set for standard Cu & for compacted conductors

NEW

13 standard crimping dies from 10 - 400 mm² in practical transport case

Set contains:

216008/V, 216010/V, 216012/V, 216014/V, 216016/V, 216018/V, 216020/V, 216022/V, 216024/V, 216026/V, 216028/V, 216030/V, 216032/V

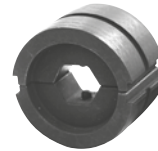
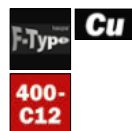


Art. No. 216008/V-SET

EUR net (RRP)
695,00

Dies for tubular cable lugs F-Type

for conductor classes 5 and 6



| Art. No. | mm ² | PW | kg | EUR |
|----------|-----------------|----|-------|--------------|
| 216160 | 10 | 8 | 0,211 | 70,00 |
| 216162 | 16 | 8 | 0,216 | 70,00 |
| 216164 | 25 | 11 | 0,227 | 70,00 |
| 216166 | 35 | 13 | 0,234 | 70,00 |
| 216168 | 50 | 13 | 0,232 | 70,00 |
| 216170 | 70 | 13 | 0,111 | 70,00 |
| 216172 | 95 | 15 | 0,230 | 70,00 |
| 216174 | 120 | 20 | 0,247 | 70,00 |
| 216176 | 150 | 20 | 0,235 | 70,00 |
| 216178 | 185 | 8 | 0,190 | 70,00 |
| 216180 | 240 | 8 | 0,179 | 70,00 |
| 216182 | 300 | 8 | 0,126 | 70,00 |

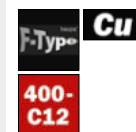
Dies set for tubular cable lugs F-Type

NEW

12 F-Type crimping dies from 10 - 300 mm² in practical transport case

Set contains:

216160, 216162, 216164, 216166, 216168, 216170, 216172, 216174, 216176, 216178, 216180, 216182



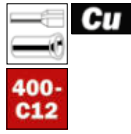
Art. No. 216160-SET

EUR net (RRP)
1.176,00

Dies for end sleeves and compacted thinned conductors



wave form



| Art. No. | mm ² | PB | kg | EUR |
|----------|-----------------|----|-------|--------------|
| 216112 | 50 | 26 | 0,194 | 67,00 |
| 216114 | 70 | 20 | 0,200 | 67,00 |
| 216116 | 95 | 26 | 0,188 | 67,00 |
| 216118 | 120 | 26 | 0,200 | 67,00 |
| 216120 | 150 | 26 | 0,200 | 67,50 |
| 216122 | 185 | 26 | 0,111 | 67,00 |
| 216123 | 240 | 26 | 0,111 | 67,00 |

Dies DIN aluminium



for DIN aluminium cable lugs



| Art. No. | mm ² | PW | l/no. | kg | EUR |
|-----------|-----------------|----|-------|-------|---------------|
| 216042/AL | 16 - 25 | 12 | 12 | 0,200 | 106,50 |
| 216044/AL | 35 | 12 | 14 | 0,200 | 106,50 |
| 216046/AL | 50 | 12 | 16 | 0,200 | 70,00 |
| 216048/AL | 70 | 12 | 18 | 0,200 | 70,00 |
| 216052/AL | 95 - 120 | 14 | 22 | 0,200 | 70,00 |
| 216054/AL | 150 | 14 | 25 | 0,200 | 70,00 |
| 216056/AL | 185 | 14 | 28 | 0,200 | 70,00 |
| 216060/AL | 240 | 17 | 32 | 0,200 | 70,00 |
| 216062/AL | 300 | 17 | 34 | 0,210 | 73,50 |

Dies set DIN aluminium

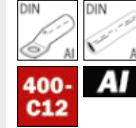


NEW

9 DIN crimping dies from 16 - 300 mm² in practical transport case

Set contains:

216042/AL, 216044/AL, 216048/AL, 216052/AL, 216054/AL, 216056/AL, 216060/AL, 216062/AL



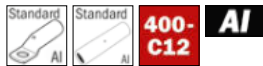
Art. No. 216042/AL-SET

EUR net (RRP)
590,00

Dies standard aluminium



for standard aluminium cable lugs



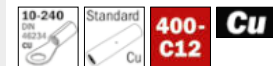
| Art. No. | mm ² | PW | kg | EUR |
|-----------|-----------------|----|-------|--------------|
| 216012/AL | 16 - 25 | 10 | 0,210 | 69,50 |
| 216014/AL | 35 | 12 | 0,210 | 69,50 |
| 216016/AL | 50 | 13 | 0,210 | 69,50 |
| 216018/AL | 70 | 13 | 0,210 | 69,50 |
| 216020/AL | 95 | 13 | 0,210 | 69,50 |
| 216022/AL | 120 | 13 | 0,210 | 69,50 |
| 216024/AL | 150 | 14 | 0,210 | 69,50 |
| 216026/AL | 185 | 14 | 0,210 | 69,50 |
| 216028/AL | 240 | 10 | 0,210 | 69,50 |

Dies oval crimp for insulated cable lugs



| Art. No. | mm ² | PW | kg | EUR |
|----------|-----------------|----|-------|---------------|
| 216126 | 10 | 5 | 0,200 | 130,00 |
| 216128 | 16 | 5 | 0,200 | 130,00 |
| 216130 | 25 | 5 | 0,220 | 130,00 |
| 216132 | 35 | 5 | 0,218 | 130,00 |
| 216134 | 50 | 5 | 0,200 | 130,00 |
| 216136 | 70 | 5 | 0,200 | 130,00 |
| 216138 | 95 | 5 | 0,200 | 130,00 |
| 216140 | 120 | 5 | 0,200 | 130,00 |
| 216142 | 150 | 5 | 0,200 | 130,00 |

Dies one point crimp standard Cu



| Art. No. | mm ² | kg | EUR |
|----------|-----------------|-------|--------------|
| 216064 | 10 | 0,200 | 21,50 |
| 216066 | 16 | 0,120 | 23,50 |
| 216068 | 25 | 0,118 | 23,50 |
| 216070 | 35 | 0,116 | 23,50 |
| 216072 | 50 | 0,118 | 23,50 |
| 216074 | 70 | 0,131 | 23,50 |
| 216076 | 95 | 0,119 | 23,50 |
| 216078 | 120 | 0,111 | 21,50 |
| 216080 | 150 | 0,107 | 23,50 |
| 216082 | 185 | 0,095 | 23,50 |
| 216084 | 240 | 0,085 | 21,50 |
| 216086 | 300 | 0,060 | 21,50 |
| 216065 | 10 - 25 | 0,112 | 23,50 |
| 216067 | 35 - 50 | 0,121 | 21,50 |
| 216069 | 70 - 120 | 0,136 | 21,50 |
| 216071 | 150 - 300 | 0,125 | 21,50 |

Dies for H-connectors



| Art. No. | mm ² | PW | kg | EUR |
|----------|-----------------|----|-------|--------------|
| 216154 | 70 | 5 | 0,217 | 70,00 |
| 216156 | 95 | 5 | 0,261 | 70,00 |
| 216157 | 120 | 5 | 0,260 | 70,00 |

Dies for rounding of sector conductors



| Art. No. | mm ² | se | sm | kg | EUR |
|----------|-----------------|-----|-----|-------|--------------|
| 216088 | 50 | 50 | 70 | 0,518 | 54,50 |
| 216090 | 70 | 70 | 95 | 0,505 | 54,50 |
| 216092 | 95 | 95 | 120 | 0,489 | 54,50 |
| 216094 | 120 | 120 | 150 | 0,474 | 54,50 |
| 216096 | 150 | 150 | 185 | 0,463 | 54,50 |
| 216098 | 185 | 185 | 240 | 0,441 | 54,50 |
| 216100 | 240 | 240 | 300 | 0,406 | 54,50 |
| 216102 | 300 | 300 | - | 0,372 | 54,50 |

Dies set for rounding of sector conductors



NEW

8 standard crimping dies from 50 - 300 mm² in practical transport case

Set contains:

216088, 216090, 216092, 216094, 216096, 216098, 216100, 216102



Art. No. 216088-SET

EUR net (RRP)
473,00

PUNCHING DIES OF THE SERIES



Punching dies, metric

- ST37, 3 mm
- compatible with Punching headstock U-S-6 Art. 216764



| Art. No. | Hole Ø | kg | EUR | |
|----------|--------|------|-------|---------------|
| 217610 | ISO 16 | 16,5 | 0,070 | 51,50 |
| 217612 | ISO 20 | 20,5 | 0,090 | 67,00 |
| 217614 | ISO 25 | 25,5 | 0,150 | 69,50 |
| 217616 | ISO 32 | 32,5 | 0,220 | 83,00 |
| 217618 | ISO 40 | 40,5 | 0,900 | 103,50 |
| 217620 | ISO 50 | 50,5 | 0,640 | 155,00 |

Punching dies, PG

- ST37, 3 mm
- compatible with Punching headstock U-S-6 Art. 216764



| Art. No. | Hole Ø | kg | EUR | |
|----------|--------|------|-------|---------------|
| 217630 | PG9 | 15,2 | 0,060 | 51,50 |
| 217632 | PG11 | 18,6 | 0,084 | 65,50 |
| 217634 | PG13,5 | 20,4 | 0,091 | 67,00 |
| 217636 | PG16 | 22,5 | 0,120 | 69,00 |
| 217638 | PG21 | 28,3 | 0,170 | 75,50 |
| 217640 | PG29 | 37 | 0,330 | 98,00 |
| 217642 | PG36 | 47 | 0,536 | 147,00 |
| 217644 | PG42 | 54 | 0,731 | 172,00 |
| 217646 | PG48 | 60 | 0,896 | 189,00 |

Connecting rod

3/8-24 UNF

- compatible with Punching headstock U-S-6 Art. 216764



| Art. No. | kg | EUR |
|----------|-------|--------------|
| 217660 | 0,040 | 23,50 |

Adapter

for connecting rod Art. 217660

- UNF



| Art. No. | kg | EUR |
|----------|-------|--------------|
| 217664 | 0,100 | 15,50 |

Connecting rod

3/4-16 UNF

- compatible with Punching headstock U-S-6 Art. 216764



| Art. No. | kg | EUR |
|----------|-------|--------------|
| 217662 | 0,220 | 54,50 |

Spacer bushing



| Art. No. | kg | EUR |
|----------|-------|--------------|
| 217666 | 0,110 | 19,00 |

PRESSING PROFILES

Technical notes on the different pressing profiles for pressing cables with HAUPA cable lugs and connectors.

The following pressing profiles are available for battery-hydraulic tools:



Hexagonal pressing

for pressing standard CU tubular terminals and connectors, tubular terminals for switching device connections, pressing cable lugs and connectors DIN 46235/DIN 46267, Al pressing cable lugs and connectors and end sleeves



One point crimp

for pressing of standard CU tubular terminals and connectors, tubular terminals for switching device connections, crimp-style cable lugs DIN 46234 and pin cable lugs DIN 46230, insulated crimp-style cable lugs, conduit terminals for fine-wired conductors, nickel tubular terminals and connectors



Oval pressing

for pressing of insulated tubular cable lugs and connectors, insulated pin cable lugs, press connectors DIN 48217



Oval pressing

for pressing of H-connectors



Wave pressing

for crimping ferrules, including for compacted (reduced-strand) conductors



WM pressing

for standard cable lugs and compacted cables



Round pressing

of sector-shaped conductors 90° and 120°

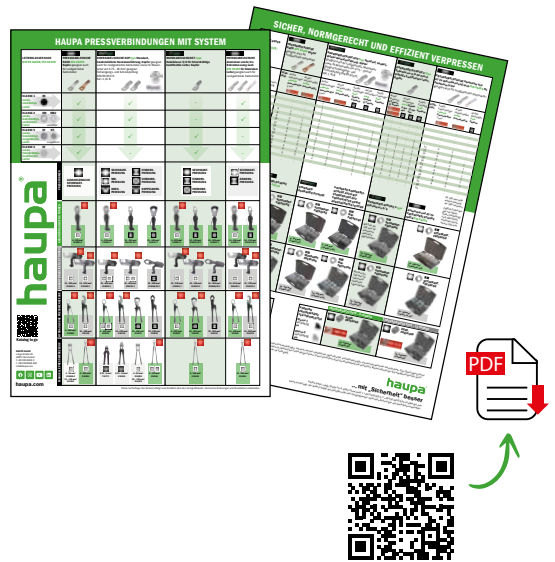


4 point crimp

for pressing standard tubular cable lugs and connectors - also on sealed conductors - F-type tubular cable lugs and connectors Light cable lugs and connectors Tubular cable lugs = Switch gear connectors

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- SAFE, STANDARD-COMPLIANT AND EFFICIENT CRIMPING



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